



SECTION A-A

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| | | | | | |
|-----------------------|--|--|------------|-----------|----------------------|
| | | NAME | DATE | TITLE: | |
| DRAWN BY: | | JPM | 12/13/2017 | 670 Valve | |
| CHECKED BY: | | | | SIZE | REV A |
| Tolerances: | | DECIMAL INCHES: 0.0 +/- .015" 0.00 +/- .010" 0.000 +/- .005" | | A | PART # 1001000670 |
| ANGULAR: +/- .10 DEG. | | | | MATERIAL: | SCALE: 3:2 |
| | | | | | SHEET 1 OF 2 |



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SPECIFICATION SHEET
670 VALVE

Valve Part Number: 1001000670

Valve Information:

| Parameter | Information |
|------------|----------------------------------|
| Food Grade | No |
| Weight† | English: 0.19 oz.; Metric: 5.5 g |

Valve Component Information:

| Component | Appearance | Material | Other Information |
|------------------|----------------|----------------|---|
| Mounting Cup | Silver | Aluminum | Top Coating: Epoxy Lacquer Bottom Coating: Epoxy Lacquer |
| Stem | Natural- Clear | Olefin Polymer | Orifices: English: 4 x 0.150 in. Metric: 4 x 3.81mm |
| Seal | Black | TPE | |
| Lathe Cut Gasket | Black | Nitrile | |

Recommended Crimp Specification (Customer may need to adjust for their specific container):

| | |
|-------------|---------------|
| Crimp Style | Outside Crimp |
|-------------|---------------|

Gassing Information:

| Parameter | English | Metric |
|--|-----------------------|-----------------|
| Valve opening distance if gassing through valve: | 0.039 in. — 0.059 in. | 1.00mm — 1.50mm |

Carton Information:

| Item | English | Metric |
|----------|-----------------------------------|-----------------------------------|
| Quantity | 2,000 | 2,000 |
| Size | L: 19 in. x W: 12 in. x H: 14 in. | L: 48.3cm x W: 30.5cm x H: 35.6cm |
| Weight† | 27.5 lbs. | 12.5 kg |

Pallet Information:

| Item | USA | International |
|----------|--|--------------------------------------|
| Style | USA | USA |
| Quantity | 64,000 / 80,000 | 48,000 |
| Size | L: 40 in. x W: 48 in. x H: 62 in. / 76 in. | L: 101.6cm x W: 121.9cm x H: 121.9cm |
| Weight† | 920 lbs. / 1,140 lbs. | 319 kg |

Valve Warehouse Storage Information:

| Condition | English | Metric |
|-------------|--------------------|--------------------|
| Location | Dry Protected Area | Dry Protected Area |
| Temperature | 40°F — 100°F | 4.4°C — 37.8°C |
| Time | Up to 5 years | Up to 5 years |

† Weights are approximates

Approved By: Brennan Fogarty

Date: 10/5/2021